

EUROPEAN PATENT APPLICATION

Application number: 81302261.3

Int. Cl.: **A 61 J 1/08, A 61 L 2/26,**
A 61 M 35/00

Date of filing: 21.05.81

Priority: 27.05.80 US 153136

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Date of publication of application: 02.12.81
Bulletin 81/48

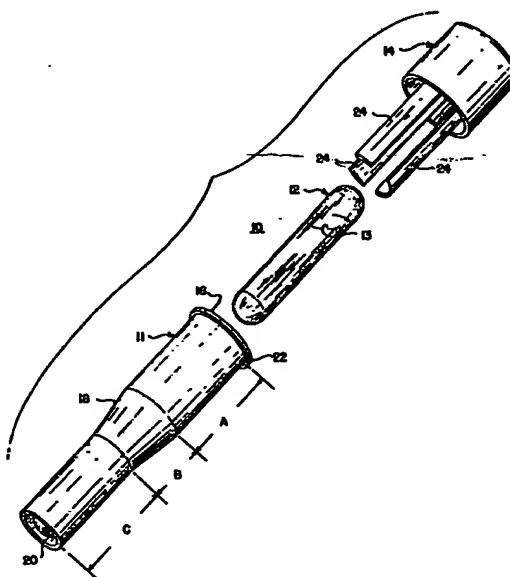
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Designated Contracting States: AT DE FR GB SE

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Apparatus for rupturing a sealed, frangible container.

Apparatus for rupturing a sealed, frangible container (12) is disclosed. A substantially rigid tubular member (11), closable at both ends if desired, is provided with a zone (18) of reduced interior cross section. The tubular member (11) is adapted to receive the frangible container (12) and retain it in a position so that an annular space of decreasing dimension is formed adjacent the zone (18) of reduced cross section of the tubular member (11). Means (24) insertable into the annular space wedgedly engage the frangible container (12) with sufficient force to rupture it.



ACTORUM AG

COMPLETE DOCUMENT



EP 0 040 959 A1

DESCRIPTIONBACKGROUND OF THE INVENTIONField of the Invention

This invention relates to apparatus for rupturing a sealed, frangible container such as a glass ampul.

5 Description of the Prior Art

Hermetically sealed glass ampuls are widely used, particularly in the health care industry, for containing fluids that must be protected against contact by external influences at least until the
10 contained fluids are ready for use. Such ampuls find application, for example, in hypodermic injection apparatus and with biological indicating systems. In the latter, it is generally desirable to provide immediate and massive contact of the
15 fluid contained in the ampul with external influences; In such case, rupturing the ampul by some means has been the preferred technique as contrasted with a puncturing technique that might be used with hypodermic injection apparatus. Such immediate and
20 massive outflow of contained fluid from an ampul also might be desirable where the fluid is to be

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applied as a measured quantity to some other apparatus or is to flood a zone or substance.

The conventional technique for rupturing an ampul involves encasing the ampul in a flexible tube or sleeve and, by the use of the operator's fingers, crushing or breaking the ampul; see U.S. Patents Nos. 3,661,717 and 3,440,144. While effective to provide the desired immediate outflow of the contents of the ampul, this technique poses the risk of injury to the operator and/or the possibility of contamination and error, by the potential for glass shards penetrating the protective covering over the ampul.

SUMMARY OF THE INVENTION

The present invention overcomes the disadvantages inherent in conventional apparatus for rupturing a sealed, frangible container, such as an ampul, by the use of a substantially rigid tubular member, in which the container is retained, coaxing with means insertable into the tube for wedgedly engaging the container with sufficient force to rupture it. The wedging action between the tubular member and the frangible container may

be provided in a variety of ways, but most conveniently is provided by adjusting the surface contours of the inside of the tube to define an annular space of decreasing dimension between
5 tube and container into which space the insertable means is thrust. The radially compressive forces on the container walls generated by this wedging action increase until the container fractures.

The present invention thereby provides
10 apparatus for rupturing a sealed, frangible container comprising: a substantially rigid tubular member having a zone of reduced interior cross section along its longitudinal axis and being dimensioned to receive the container with at least a portion
15 thereof extending into the zone of reduced interior cross section to define thereat an annular space; means disposed within the tubular member for retaining the container in a position that preserves the defined annular space; and means insertable into
20 the annular space for wedgedly engaging a portion of the frangible container with sufficient force to rupture it. Preferably, the portion of the tubular member having a reduced cross section is

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tapered and the annular space is of decreasing dimension in the direction of the taper. Also preferably, the wedgedly engaging means includes a plurality of elongated, flexible, spaced arms having surface portions configured to conform with the surfaces of the interior of the tubular member and the container.

The means in the present invention for retaining the container in position within the tubular member may comprise means for closing one end of the tubular member, means supported by the interior walls of the tubular member, or some other suitable means. The tubular member also may be closed at its opposite end by closure means which is operatively connected to the wedgedly engaging means. In this latter embodiment, the application of the closure to the tubular member serves to thrust the wedgedly engaging means into the annular space between the tube and container to rupture the container.

The foregoing and other features and advantages of the present invention will be more completely disclosed in the following detailed

description, the accompanying drawings and the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

5 FIG. 1 is an exploded assembly view, in perspective, of one embodiment of the present invention;

FIG. 2 is an enlarged isometric view, with portions broken away for clarity, of a closure means for use in the present invention;

10 FIG. 3 is a plan view of the closure means of FIG. 2;

FIG. 4 is a vertical section of the embodiment of the present invention illustrated in FIGS. 1-3, taken generally on the plane indicated in FIG. 3 and developed, showing the closure means in a first position;

15 FIG. 5 is a vertical section similar to FIG. 4, also taken generally on the plane indicated in FIG. 3 and developed, showing the closure means in a second position;

20 FIG. 6 is a vertical section of a further embodiment of the present invention, similar to the showing of FIG. 5, which embodiment is a fluid applicator device ;

FIG. 7 is a vertical section of a still further embodiment of the present invention, also similar to the showing of FIG. 5, which embodiment is a fluid feeding device; and

5 FIG. 8 is a sectional view, taken along the line VIII-VIII of FIG. 6.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The apparatus of the present invention finds particularly useful application as a biological indicator for sterilization processes. Before
10 proceeding with a description of an embodiment of the invention in that context, a brief explanation of the use of such indicators will be helpful.

To test the effectiveness of a steam or
15 gas sterilization process, standardized spores of a strain sufficiently resistant to the sterilization medium are placed on a carrier (such as a spore strip) and are exposed to the sterilization process being tested. Sterilization of the
20 standardized spore strain insures sterilization of bacterial strains in the chamber load; survival of the standardized spore strain indicates unsatisfactory sterilization of the load.

Survival of the spores subsequent to the sterilization process is determined by mixing a test solution consisting of growth medium and a pH indicator with the spores and incubating the culture for growth. In spore fermentation, for example, glucose contained in the growth medium is utilized by viable spores and pyruvic acid is produced as a by-product. Pyruvic acid lowers the pH of the test solution and thus causes a change of colour of the pH indicator in the solution. If, however, there are no viable spores following sterilization, the pH (and thus the colour) of the test solution remains essentially unchanged.

Referring then to the drawings, particularly to FIGS. 1-5, an embodiment of the present invention in a biological indicator 10 of unitary structure will now be described. Biological indicator 10 includes a tubular vial 11 closed at one end, a sealed ampul 12 adapted to be received within vial 11 and containing an appropriate test solution 13, and a complementary closure 14 for the open end of vial 11. The cooperation of these components, as described in detail below, provides a mechanism

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for rupturing ampul 12 to release its contents
13 to the environment of the interior of vial 11.

Vial 11 comprises an elongated, tapered
tube having its largest diameter at the open end
5 16 and tapering through a necked-down section 18
to a smaller diameter at closed end 20. Vial 11
is made of a substantially rigid, clear material
such as polycarbonate. For use in a biological
indicator, vial 11 may be dimensioned as follows:
10 The wall thickness is 0.035 inches. Open end 16
has a flanged circumferential portion 22 having an
outside diameter of 0.552 inches and an inside
diameter of 0.435 inches. A first tapered portion
A extends a distance of 0.830 inches from flanged
15 portion 22. A second and critically tapered
portion B begins with an inside diameter of 0.420
inches and extends for 0.42 inches to an inside
diameter of 0.343 inches. The latter inside
diameter is maintained along portion C of vial 11
20 to a point 1.850 inches from flanged portion 22;
curved portion 20 having a radius of 0.167 inches
closes the end of vial 11.

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Ampul 12 is of conventional cylindrical design with spherical closed end portions and is constructed of frangible glass. In the present embodiment, ampul 12 is 1.75 inches in length and has a uniform diameter of 0.315 inches \pm 0.079 inches.

Closure (or cap) 14 is constructed to snugly fit over open end 16 of vial 11 and, in cooperation with flanged portion 22, to provide two degrees of closure of vial 11. By means of projections 24 extending from the interior portion of cap 14, means are provided to rupture ampul 12 in a manner soon to be described.

Cap 14 preferably is constructed of a semi-rigid material such as polypropylene and may be of any suitable colour since visibility is not essential to cap 14. Cap 14 includes a circular top portion 26 and a cylindrical outer wall 28. Molded into top 26 is an inner cylindrical wall 30, radially spaced from and of substantially less height than outer wall 28. An annulus 34 thereby is formed between outer and inner walls 28 and 30. Extending downwardly from inner wall 30 is at least one

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projection 24. In the embodiment shown in the drawings, three such projections 24, uniformly spaced about the circumference of inner wall 30 and each rounded across its width, are shown. The purpose of projections 24, when moved longitudinally into vial 11 as hereinafter described, is to provide a wedging action between vial 11 and ampul 12 and a resultant compressive force on ampul 12 sufficient to crush it.

As best shown in FIGS. 2 and 3, the inner surface of outer wall 28 of cap 14 has a series of spaced, longitudinally extending ribs 36 formed thereon. Ribs 36 each have inwardly extending first notches 38 equidistantly spaced from the open end of cap 14 to receive flanged portion 22 of vial 11 and thereby provide a first locking position for cap 14 on vial 11. Ribs 36 terminate short of the inside surface of top 26 with inwardly extending second notches 39 to permit flanged portion 22, upon further sliding movement of cap 14 over vial 11 beyond the first locking position just described, to lock firmly against the junction 40 of outer wall 28 and top 26. The

locking engagement of flanged portion 22 of
vial 11 in notches 39 of cap 14 is referred to
herein as the second locking position of cap 14
on vial 11. The longitudinal distance between
5 the first and second locking positions is about
0.312 inches. A circumferential sealing bead
41 is moulded onto the outer surface of inner wall
30 to engage the inner surface of vial 11 when
cap 14 is in the second locking position and thereby
10 seal the interior of vial 11 from contact with
extraneous external elements.

In typical dimensions when cap 14 is used
in a biological indicating device, the wall thick-
ness generally is 0.040 inches, the inside diameter
15 of outer wall 28 is 0.578 inches, inner wall 30
has an outside diameter of 0.434 inches and a height
of about 0.3 inches, and the cap has an overall
height of 0.50 inches. The three projections 24
descend from inner wall 30 of cap 14 a distance of
20 about 0.93 inches and each has an outer chord width
of 0.210 inches. The inside diameter of inner wall
30 and the effective inside diameter of projections
24 throughout their length is 0.325 inches.

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While a single projection 24, in coaction with the inner walls of vial 11 and ampul 12, will be sufficient to cause the rupture of ampul 12, it is preferred to provide a plurality of projections 24. For example, a closure 14 constructed with three projections 24 as shown in the drawings provides a centering action as the closure is moved longitudinally with respect to vial 11. Wider molding tolerances also are enjoyed with a plurality of projections. The multiple projections also serve to cradle an ampul carried in vial 11 during handling and shipping.

As best shown in FIG. 2, projections 24 are constructed to apply forces unequally to the walls of ampul 12 to minimize the force necessary to move closure 14 from its first locking position to its second locking position and thus to rupture ampul 12. This imbalance in the distribution of forces is accomplished by providing two of the projections with rounded inner edges 42 and the third with a squared edge 44. As projections 24 move longitudinally between the walls of vial 11

and ampul 12, the rounded edges 42 tend to glide smoothly along ampul 12 while the squared edge 44 serves to concentrate the compressive forces exerted inwardly against ampul 12.

5 The operation of the present invention in biological indicator 10 will now be described by particular reference to FIGS. 4 and 5. In FIG. 4 there is shown ampul 12 disposed within vial 11. Ampul 12 contains a test solution 13 consisting
10 of nutrient media, such as trypticase soy broth, and a pH chemical indicator such as phenol red; phenol red is an alkaline indicator which changes colour to yellow upon contact with acid. A
biological spore disc 50 of a suitable standardized
15 strain, such as Bacillus subtilis (used in ethylene oxide sterilization) or Bacillus stearothermophilus (used in steam sterilization) is placed at the base of vial 11. Alternatively, spore disc 50 may be
positioned within vial 11 at necked-down section 18
20 so that there is more immediate contact between the disc and the contents of ampul 12 when it is shattered at that point. Ampul 12 is supported at the bottom of vial 11 either by spore disc 50 resting on rounded

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bottom 20 or by rounded bottom 20 itself.

Closure 14 is placed over the open end 16 of vial 11 and is moved longitudinally with respect thereto to the first locking position. In this position, the ends of projections 24 are located at the approximate point where critical tapered section 20 of vial 11 begins and are not in substantial contact with ampul 12.

Biological indicator device 10 arranged as shown in FIG. 4 then is placed into a sterilization chamber. With cap 14 in its first locking position, gaseous sterilant is free to enter vial 11 by passing through the annular space between flanged portion 22 of vial 11 and the inner surface of outer wall 28 of cap 14. Accordingly, spore disc 50 is exposed to sterilization, but the tortuous path provided in cap 14 for the entry of gaseous sterilant tends to prevent entry into vial 11 of extraneous organisms in the sterilizer atmosphere.

After completion of the sterilization cycle, biological indicator device 10 is removed from the sterilization chamber. The operator applies pressure on the top of cap 14 in a longitudinal

direction to move cap 14 out of its first locking position and into its second locking position (see FIG. 5). This movement causes projections 24 to flex inwardly and move downwardly into the annulus about ampul 12 in tapered section B of vial 11. Continued movement of projections 24 into the narrowing annulus within that section results in a wedging action and the build-up of radially inward compressive forces on ampul 12. As the movement of the ends of projections 24 proceeds toward the longitudinal mid-point of ampul 12, its most vulnerable area to compressive forces, the walls of frangible ampul 12 finally give way and the ampul ruptures, releasing its contents 13 into vial 11 for contact with spore disc 50. At the same time, vial 11 is sealed with cap 14 in its second locking position by the engagement of bead 41 with the inner walls of vial 11 and subsequent contamination of the interior of vial 11 by airborne bacteria is prevented.

The contents of vial 11 are incubated for a period of generally seven days to observe for growth and fermentation of viable bacteria. If

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5 viable bacterial spores are present, they will
ferment glucose in the nutrient media to produce
pyruvic acid, thereby lowering the pH of the
solution and causing the phenol red to change from
red to yellow. Such a colour change indicates
a positive test result (growth) and an unsatisfactory
sterilization process. When the solution remains
red, a negative test result (no growth) is obtained
and thus a satisfactory sterilization process is
10 assured.

The present invention also may find
advantageous use in an applicator. For example,
iodine is an unstable liquid that tends to decompose
upon contact with air. If iodine could be carried
15 in a sealed ampul which could be ruptured to charge
an applicator just prior to use, the problem of
iodine decomposition could be avoided or minimized.
FIGS. 6 and 8 may be referred to in the following
description of the present invention in an applicator.

20 Applicator 60 includes a tubular vial 61
open at both ends, a sealed ampul 62 adapted to be
received within vial 11 and containing a liquid, say
iodine, to be applied, and complementary closures

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64 and 65 for the open ends of vial 61. The co-
operation of these components, as described herein-
after, provides a mechanism for rupturing ampul 62
to release the iodine into a cotton swab 66 packed
5 into a compartment within vial 61 located below
ampul 62. When swab 66 is saturated, cap 65 may
be removed and applicator 60 is ready for use.

Vial 61, ampul 62 and cap 64 are
constructed identically to vial 11, ampul 12 and
10 cap 14 described above except for structure now
to be described that provides a housing for cotton
swab 66 and permits the flow of iodine into that
swab after ampul 62 is ruptured. Compared with
the showing of FIG. 4, vial 61 includes cylindrical
15 wall portion 67 extending below rounded bottom 68
(20 in FIG. 4) to provide a compartment into which
cotton swab 66 is packed. Rounded bottom 68
includes a central opening 69 to permit the flow
of liquid from ampul 62 into that compartment. In
20 order to prevent the rounded bottom portion of
ampul 62 from acting as a check valve in opening 69
of rounded bottom 68, upstanding spaced ribs 70 are

molded on the upper side of rounded bottom 63 to support ampul 62 in spaced relation from bottom 68. A snugly fitting cap 65, formed of rubber or other flexible material, is provided for the open end of
5 cylindrical wall portion 67.

In the applicator embodiment of the present invention shown in FIG. 6, the rupturing of ampul 62 is effected in the same manner as described above in the biological indicator embodiment. Although
10 cap 64 is shown in FIG. 6 as a two position cap identical to cap 14 described above, that feature is not essential to the operation of the applicator embodiment. All that is necessary is to provide projections 24' depending from cap 64 to provide
15 the wedging engagement action described above for rupturing ampul 62.

Still further, the present invention may be embodied in a device for supplying a measured quantity of fluid to some other apparatus. This
20 further embodiment is illustrated in FIGS. 7 and 8. Referring to FIG. 7, device 80 is identical to applicator 60 except that cap 65 is replaced by a funnel member 81 which may be cemented onto the end

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of cylindrical wall portion 67'. The compartment
82 formed by cylindrical wall portion 67' is not
filled with cotton material, but may contain a
filtering substance to prevent the passage of any
5 glass chard through the outlet 83 of funnel
member 81.

In operation, outlet 83 of funnel member 81
is inserted into an appropriate port of the apparatus
(not shown) into which the contents of ampul 84 are
10 to be discharged. Ampul 84 is ruptured in the
same manner as described in connection with applicator
60. The contents of ampul 84 flow out of outlet 83
either by gravity or by the application of a pressure
differential.



TELEPHONES: 1-405 5879/6/7
01-405 5931/2/3
TELEGRAMS & CABLES: EFJASEE, LONDON-WC2
TELEX: 23988

0040959

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LEN/SJ/96934

25th August 1981

European Patent Office,
Branch at The Hague,
Receiving Section,
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2280 HV RIJSWIJK (ZH),
The Netherlands.

Dear Sirs,

European Patent Application No. 81302261.3
AMERICAN STERILIZER COMPANY

Further to my letter dated 4th August 1981 concerning
the above European Patent Application, I respectfully
request permission to insert the word "flexible" before the
word "means" in line 5 on page 7 of the claims (claim 18).

Yours faithfully,

N. I. Smith

N. I. Smith

The request for correction is allowed under
R. 23 EPC /with the exception of the deleted
points/.

THE HAGUE,

04.09.81

RECEIVING SECTION *25.8.81* KEFFORD

C L A I M S

1. Apparatus for rupturing a sealed,
frangible container characterised by

5 a substantially rigid tubular member (11)
having a zone (18) of reduced interior cross
section along its longitudinal axis and being
dimensioned to receive said container (12) with
at least a portion thereof extending into said
zone of reduced interior cross section to define
thereat an annular space;

10 means disposed within said tubular member (11)
for retaining said container (12) in a position
that preserves said defined annular space; and
flexible means (24) insertable into said annular
space for wedgedly engaging a portion of said
15 frangible container (12) with sufficient force
to rupture it.

2. Apparatus as recited in claim 1 wherein:

20 said zone reduced cross section (18) is
tapered and said annular space is of decreasing
dimension in the direction of said taper.

3. Apparatus as recited in claim 2 wh rein:

said flexibl wedgedly engaging m ans (24) comprises
a plurality of elongat , spac d arms having surface

portions onfigured to conf rm with the surfac s
of the interior of said tubular member and said
container.

4. Apparatus as recited in claim 3 wherein:
5 at least one of said arms (24) has formed at
the end adapted for applying force to said frangible
container an edge portion (44) and the corresponding
ends of the remaining arms have rounded portions (42).

5. Apparatus as recited in claim 1 wherein:
10 said container retaining means comprises means
(20) for closing one end of said tubular member.

6. Apparatus as recited in claim 5 that further
comprises:
closure means (14) for the opposite end of said
15 tubular member (11), said closure means (14) being
operatively connected to said wedgedly engaging means
(24).

7. Apparatus as recited in claim 6 wherein said
closure means (14) for said opposite end of said
20 tubular member includes:

means (36, 38) for releasably engaging said
opposit end of said tubular member (11) in a first
position wh rein th interior of said tubular member
(11) is in communication with th outside atmosphere,

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and

means (40) for sealingly engaging said opposite end of said tubular member (11) in a second position.

8. Apparatus as recited in claim 1 wherein:

5 said container retaining means comprises means (24) supported by the interior walls of said tubular member (11) for engaging said container (12).

9. Apparatus as recited in claim 1 wherein:

10 said tubular member includes a transverse wall having an opening therein and said container retaining means is supported by said transverse wall.

10. Apparatus as recited in claim 9 wherein:

15 said container retaining means includes a plurality of spaced projections from said transverse wall.

11. Apparatus for use in a biological indicator (10) comprising:

20 a substantially rigid, transparent, closable, tubular member (11) having a zone (18) of reduced interior cross section along its longitudinal axis;

 a sealed, frangible container (12) disposed within said tubular member (11), and being positionable therein to permit a portion of said container (12) to

xtend into said zone (18) of reduced cross section
to define an annular space; and
flexible means (24) insertable into said annular space
for wedgedly engaging a portion of said frangible
5 container (12) with sufficient force to rupture it.

12. Apparatus as recited in claim 11 wherein:
said frangible container (12) carries a solution
comprising a growth medium for spores (13) and a pH
indicator; and
10 spores carried by a substrate (50) are disposed
within said tubular member.

13. Apparatus as recited in claim 11 wherein:
said tubular member (11) is closed at one end,
said closed end serving to support said container in
15 a position that preserves said defined annular space.

14. Apparatus as recited in claim 13 which
further comprises:
closure means (14) for the opposite end of said
tubular member, said closure means being operatively
20 connected to said wedgedly engaging means (24).

15. Apparatus for use in a biological testing
system comprising:
a substantially rigid, transparent, tubular
member (11) adapted for closure at both ends and
25 having a zone of tapered interior cross section along

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its longitudinal axis;

a cap (14) adapted to engage the end of said tubular member opposite the direction of said taper and being moveable on said end between a first position, wherein the interior of said tubular member is in communication with the outside atmosphere, and a second position, wherein said cap (14) sealingly engages said end;

a frangible, sealed container (12) co-axially disposed within said tubular member (11), and

a plurality of flexible projections (24) depending from said cap (14) and constructed to wedge between said container (12) and said tubular member (11) in said zone of taper, and thereby fracture said container (12) as said cap (14) is moved from its said first position to its said second position.

16. Apparatus as recited in claim 15 wherein:

said sealed container (12) carries a first component (13) of said biological testing system; and

a second component (50) of said biological testing system is disposed within said tubular member (11),

whereby upon the fracturing of said sealed container (12), said first (13) and second (50) components of said biological testing system contact one another.

17. Apparatus for use in a liquid applicator comprising:

a substantially rigid tubular member (11) having a zone (18) of reduced interior cross section along its longitudinal axis and adapted to receive
5 therein a sealed, frangible container (12) carrying liquid to be applied by said applicator;

container support means (22) transversely disposed within said tubular member (11) and
10 constructed to permit the flow of liquid therethrough;

applicator means disposed at the end of said tubular member (11) opposite the end into which said container (12) is introduced; and
flexible means (24) insertable into said tubular member
15 (11) for wedgedly engaging said frangible container (12) adjacent said zone (18) of reduced cross section of said tubular member (11) with sufficient force to rupture said container (12).

18. Apparatus for use in a liquid discharging
20 apparatus comprising:

a substantially rigid tubular member (11) having a zone (18) of reduced interior cross section along its longitudinal axis and adapted to receive therein a sealed, frangible container (12) carrying liquid to
25 be discharged;

container support means (22) transversely disposed within said tubular member and constructed

to permit the flow of liquid therethrough;

discharge means disposed at the end of said tubular member opposite the end into which said container is introduced; and

5 means (24) insertable into said tubular member (11) for wedgedly engaging said frangible container (12) adjacent said zone (18) of reduced cross section of said tubular member (11) with sufficient force to rupture said container (12).

Fig. 1.

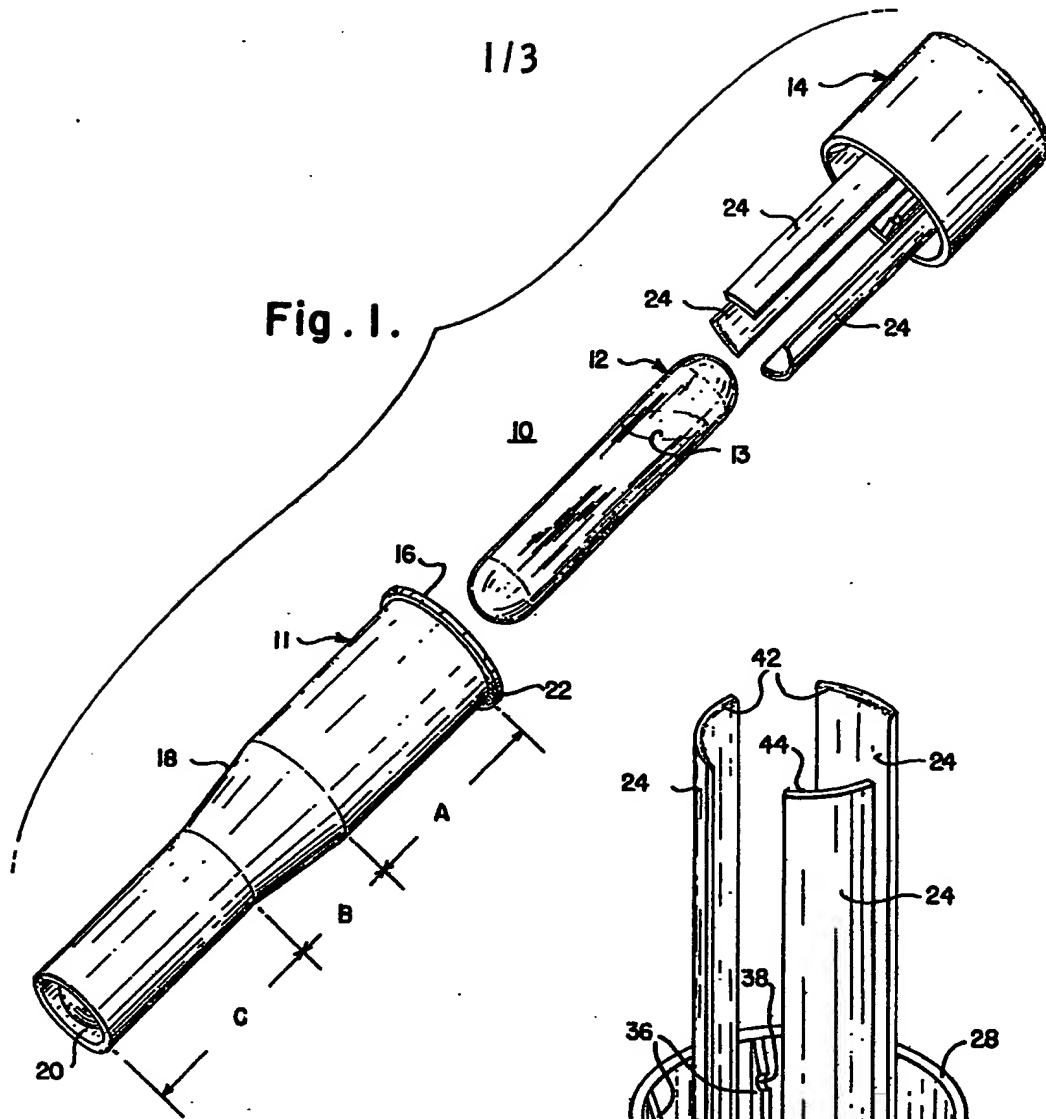
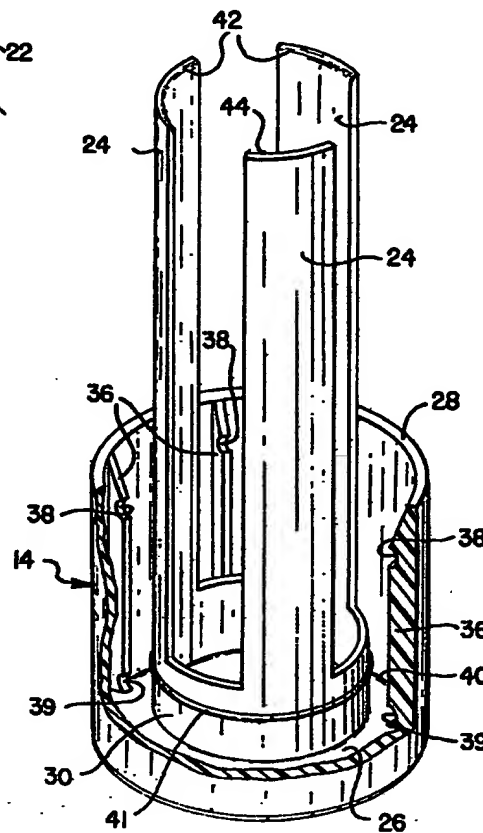


Fig .2.



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Fig. 4.

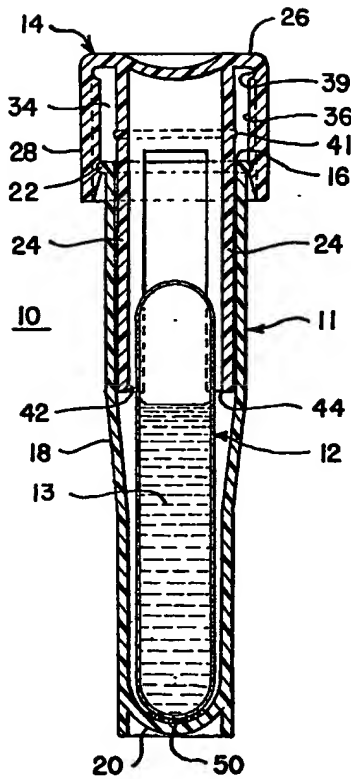


Fig. 5.

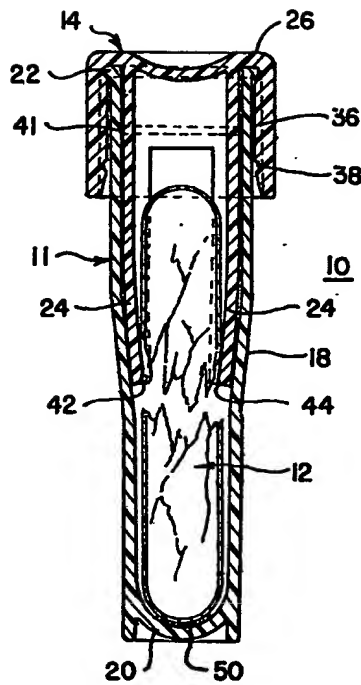


Fig. 3.

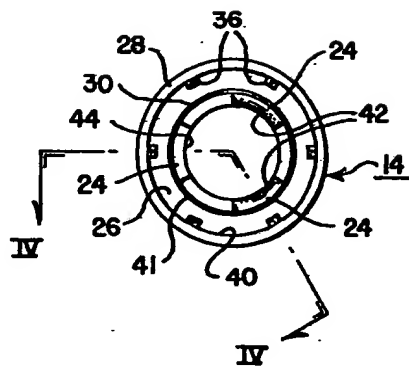


Fig. 6.

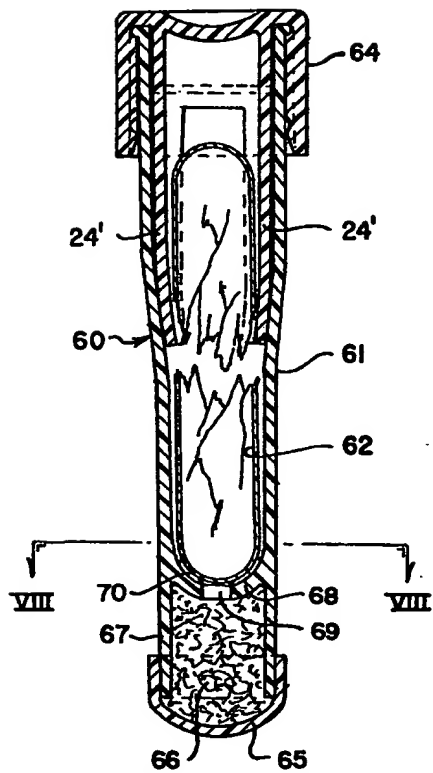


Fig. 7.

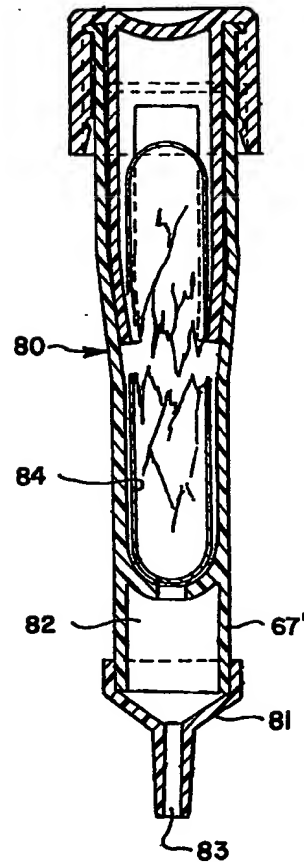
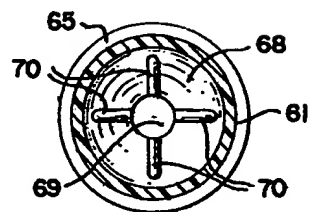


Fig. 8.



DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
A	<u>US - A - 2 642 065</u> (M. NEGRI)		A 61 J 1/08
A	<u>US - A - 4 076 027</u> (A. KOENIG)		A 61 L 2/26
A	<u>US - A - 1 633 424</u> (E. THEMAK)		A 61 M 35/60
A	<u>US - A - 3 762 540</u> (E. BAUMANN)		
			TECHNICAL FIELDS SEARCHED (Int. Cl.)
			A 61 J A 61 L C 12 K A 61 M
			CATEGORY OF CITED DOCUMENTS
			X: particularly relevant A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons
			&: member of the same patent family, corresponding document
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
The Hague	07-09-1981	MAROSCIA	